

Date: Thursday, 24/01/2008 7:00:01 AM  
 User: Linda Lacelle

## Process Sheet

<b>Customer</b> :	CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> :	MIRROR BRACKET LH
<b>Job Number</b> :	36950		
<b>Estimate Number</b> :	10146		
<b>P.O. Number</b> :		<b>Part Number</b> :	D20131
<b>This Issue</b> :	24/01/2008	<b>S.O. No.</b> :	
<b>Prsht Rev.</b> :	NC	<b>Drawing Number</b> :	D2013 REV C
<b>First Issue</b> :	/ /	<b>Project Number</b> :	N/A
<b>Previous Run</b> :	36467A01	<b>Drawing Revision</b> :	C
	<b>Type</b> :	<b>Material</b> :	
	SMALL /MED FAB	<b>Due Date</b> :	31/01/2008
<b>Written By</b> :		<b>Qty:</b>	5
<b>Checked &amp; Approved By</b> :		<b>Um:</b>	Each
<b>Comment</b> :	Est Rev:A New Issue 05-11-01 JLM		

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	M304TR0750W049	304 RD Tube .750 x .049W
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**Comment:** Qty.: 2.0447 f(s)/Unit Total: 10.2233 f(s)  
 Material: 3/4 O.D. x .049" wall, 304/316 SS Seamless Tubing  
 (M304TR0.750W.049)  
 Batch: M107098

SA 08/02/12 (S)

2.0	BRAKE NC	NC BRAKE
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**Comment:** NC BRAKE

1-Punch as per template D2013-T1 and Dwg D2013

2-Flatten ends of D2013-1 tube as per Dwg D2013 using DT8545

3-Bend (1) tube as per Dwg D2013 using Jig DT8201 Identify as D2013-1.

4-Deburr as required

SA 08/02/12 (S)

EP 08/02/14 (S)

FF 08-02-20 (S)

EP 08/02/14 (S)

3.0	QC5	INSPECT WORK TO CURRENT STEP
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**Comment:** INSPECT WORK TO CURRENT STEP

2080220 (S)

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Location: S1241A

EP 08/02/14 (S)

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☐ No ☒ DQA: AD Date: 08/02/22  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Thursday, 24/01/2008 7:00:01 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: MIRROR BRACKET LH

Job Number: 36950

Part Number: D20131

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

QC21

FINAL INSPECTION/W/O RELEASE



(5)

Comment: FINAL INSPECTION/W/O RELEASE

2008/02/20

Job Completion



2008/2/20

(5)

h

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

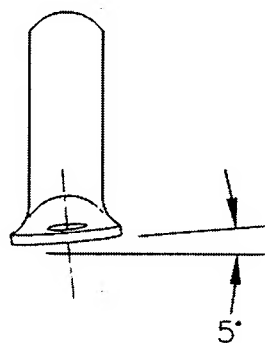
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

KE 44-610



CUT LENGTH: 23.25 INCHES

MATERIAL: AISI 304/316 SS SEAMLESS TUBE,  
.0750 OD x 0.049 WALL

D2013-1 LH SHOWN  
D2013-2 RH OPPOSITE  
(FOR 205 MIRROR)

DRILL Ø0.257 (TYP)

0.400 (TYP)

29/07/2024

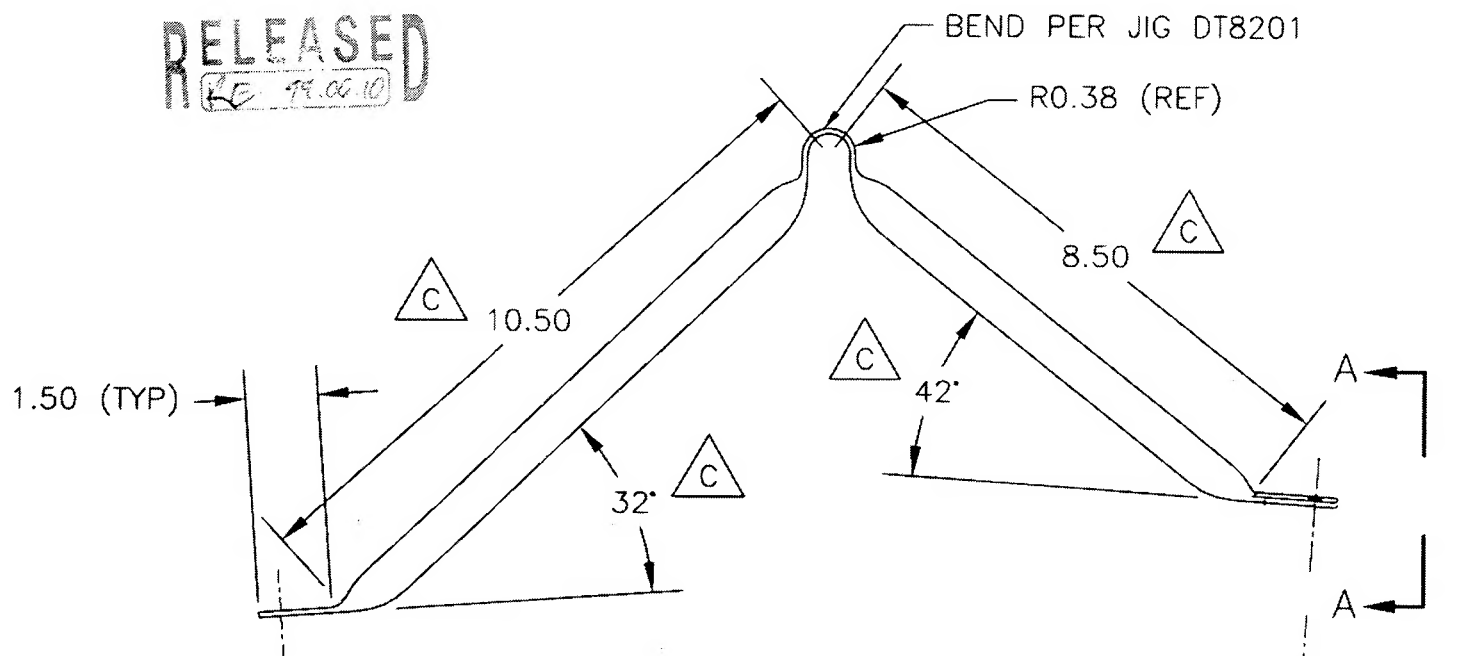
DESIGN NO.	JB	DATE	99.06.07	REV. C
CHANGED BY	RF	CHECKED	KE	
DATE		APPROVED	QD	
DRAWING NO.	D2013	TITLE	MIRROR BRACKET	SHEET 1 OF 3
DARI AEROSPACE LTD HAMKESBURY, ONTARIO, CANADA				
A	90.10.22	NEW ISSUE		
B	94.06.15	REDRAWN		
C	99.06.07	REDRAWN, CHANGE OF DIMENSIONS		

RELEASED  
RE 79.06.10

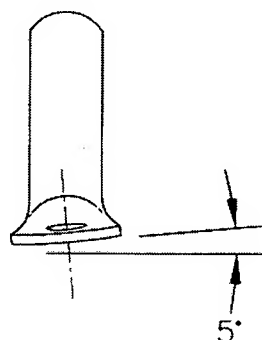
**DART**



DESIGN	JB	DRAWN BY	RF	DART AEROSPACE LTD HAMKESBURT, ONTARIO, CANADA
CHECKED	KE	APPROVED	[Signature]	REV. C
DATE	99.06.07	DRAWING NO.	D2013	SHEET 2 OF 3
		TITLE	MIRROR BRACKET	SCALE
				NTS



D2013-3 LH SHOWN  
D2013-4 RH OPPOSITE  
(FOR 212 MIRROR)



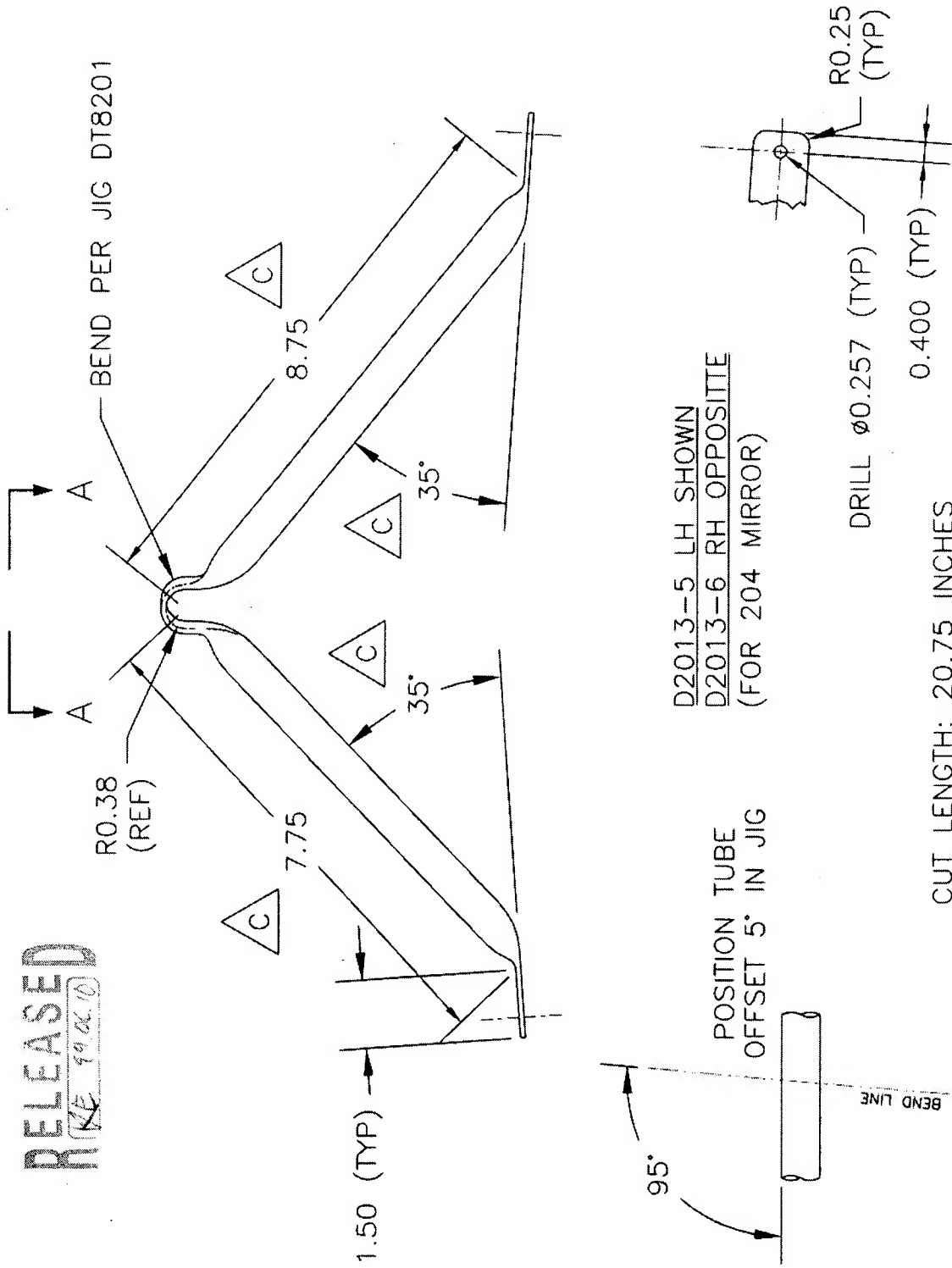
VIEW A-A

CUT LENGTH: 23.25 INCHES

MATERIAL: AISI 304/316 SS SEAMLESS TUBE,  
0.750 O.D. x 0.049 WALL



DESIGN JB	DRAWN BY RE	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED KE	APPROVED	DRAWING NO. D2013	REV. C SHEET 3 OF 3
DATE 99.06.07	TITLE MIRROR BRACKET		SCALE NTS



RELEASED  
R (KE 99.06.10)

D2013-5 LH SHOWN  
D2013-6 RH OPPOSITE  
(FOR 204 MIRROR)

CUT LENGTH: 20.75 INCHES

MATERIAL: AISI 304/316 SS SEAMLESS TUBE,  
0.750 O.D. x 0.049 WALL

VIEW A-A